

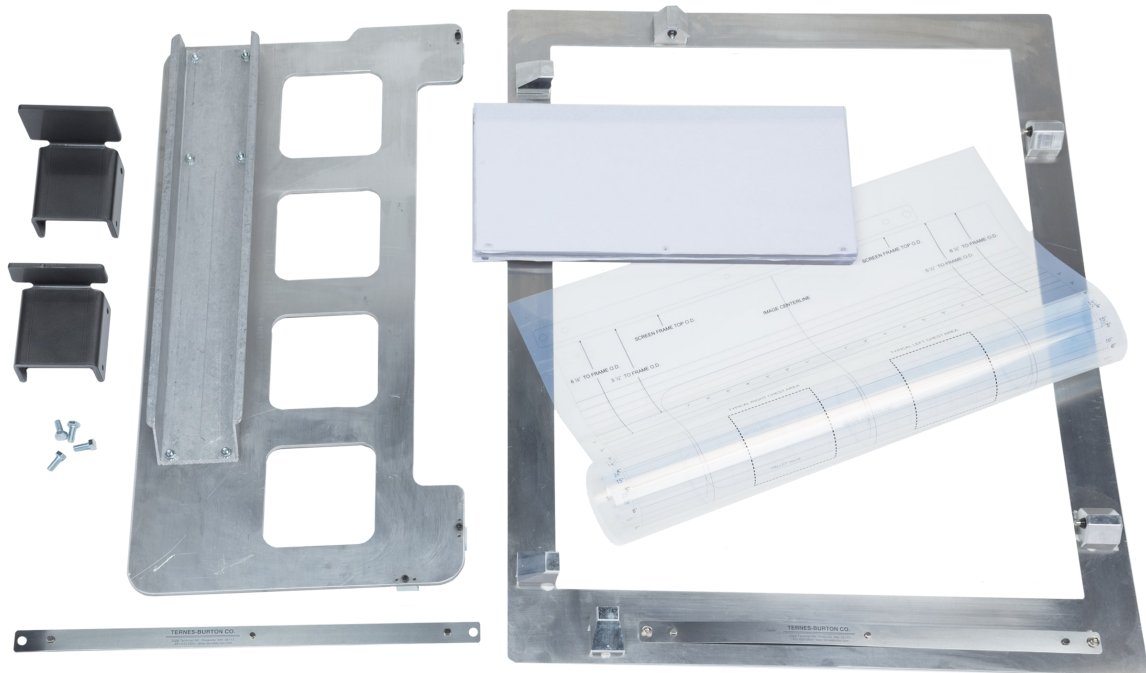


WORKHORSE PRODUCTS

PRECISION SCREEN PRINTING EQUIPMENT

Owner's Manual

PRE-REGISTRATION SYSTEM



67-1630 Rev J17

Table of Contents



I. Introduction.....	3
II. Parts in Box.....	4
III. Step-by-Step Use Instructions.....	5
IV. Limited Warranty.....	14



Congratulations on your purchase of the Pre-Registration System

Please check the contents of the packaging for damages immediately. While our packaging has been designed to handle normal shipping conditions, we cannot foresee damages caused by the carrier and are not responsible for damages that occur during transportation. If shipping damage has occurred, immediately contact the carrier to file a claim and contact Workhorse Products at 800-778-8779.

The Importance of the Owner's Manual:

The purpose of the Owner's Manual is to familiarize you with the parts and operations of the Pre-Registration System. There is a list of what parts are in the box as well as step-by-step instructions for proper use of the Pre-Registration System.

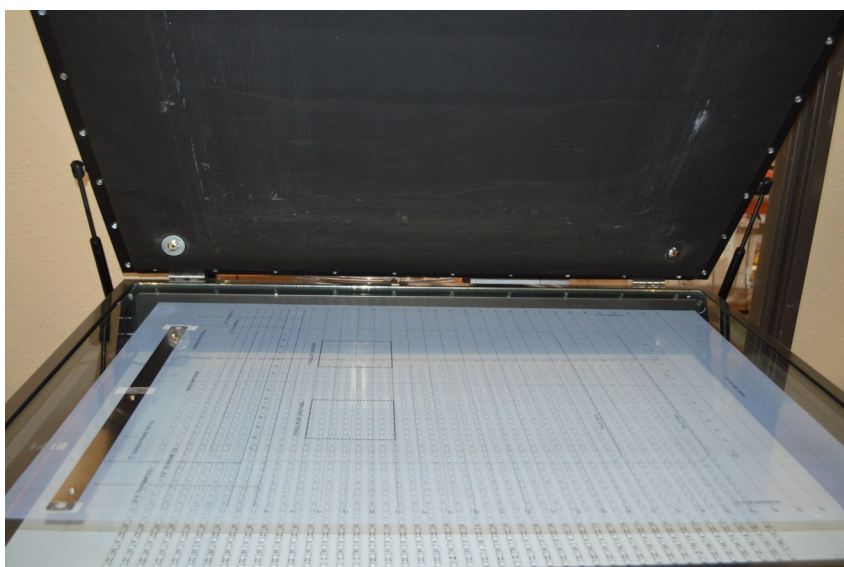
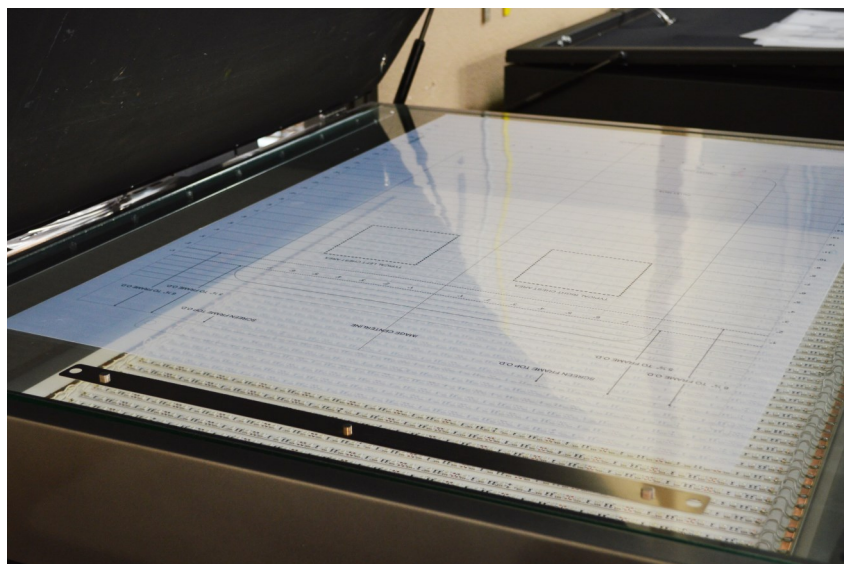
Parts in Box



Step-By-Step Use



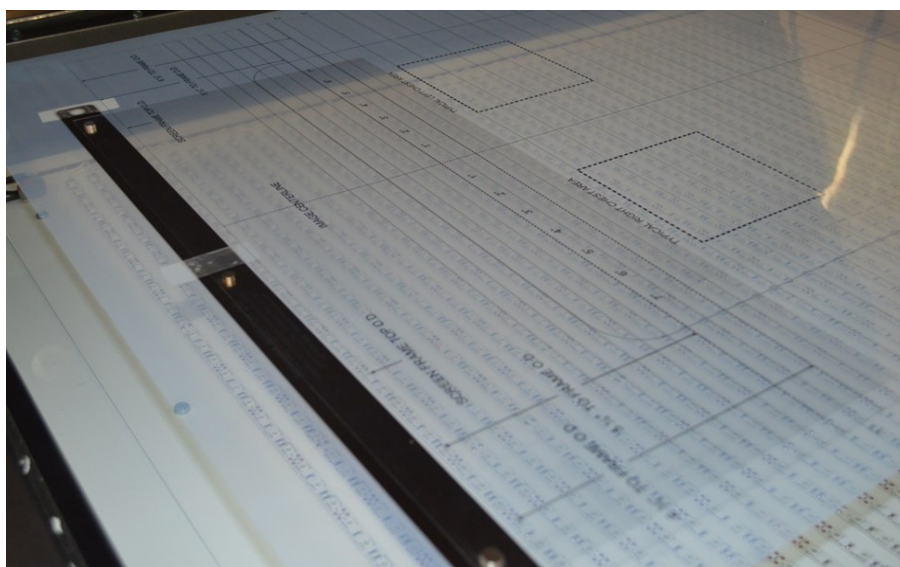
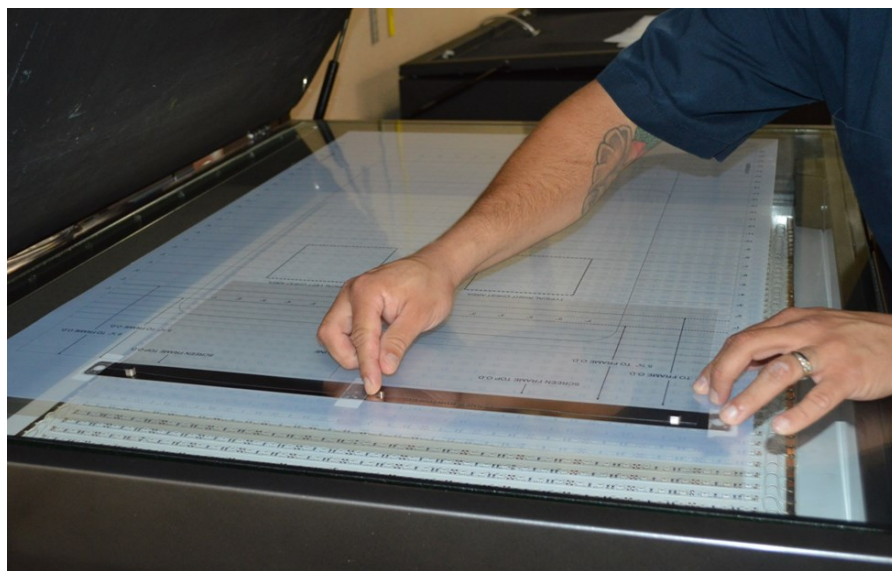
Step 1: Attach the pin bar to the layout sheet. It is best to do this on your light table or exposure unit so that you are able to line up the pin bar with the markings at the top of the layout sheet.



Step-By-Step Use



Step 2: Once the pin bar is attached to the layout sheet, (this pin bar will not be removed from the layout sheet), place your first carrier sheet on the pin bar and tape it down to hold into place.

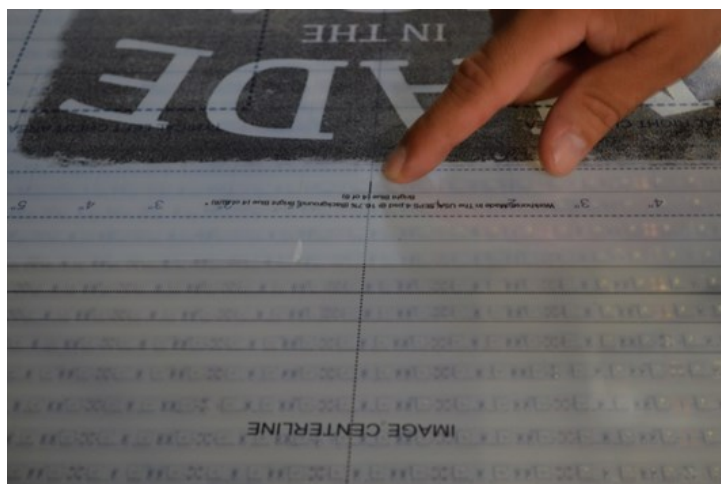


Step-By-Step Use



Step 3: Take your first image and line up the center lines on the top and bottom with the center line of the layout sheet.

Once you have the image lined up, tape it to the carrier sheet.



Step-By-Step Use

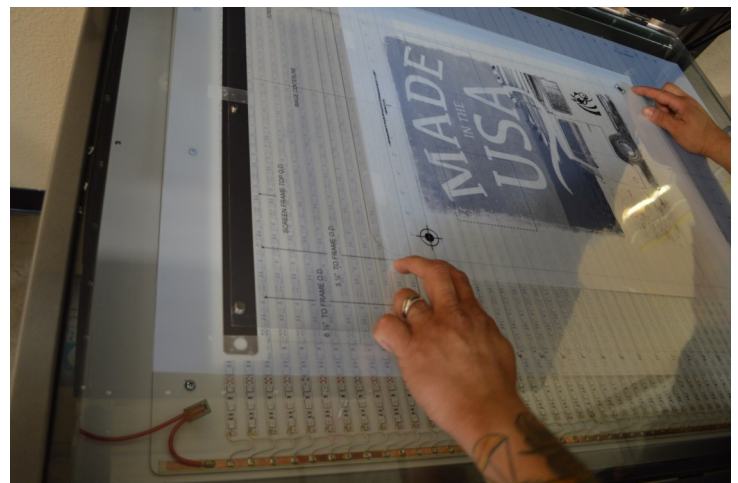
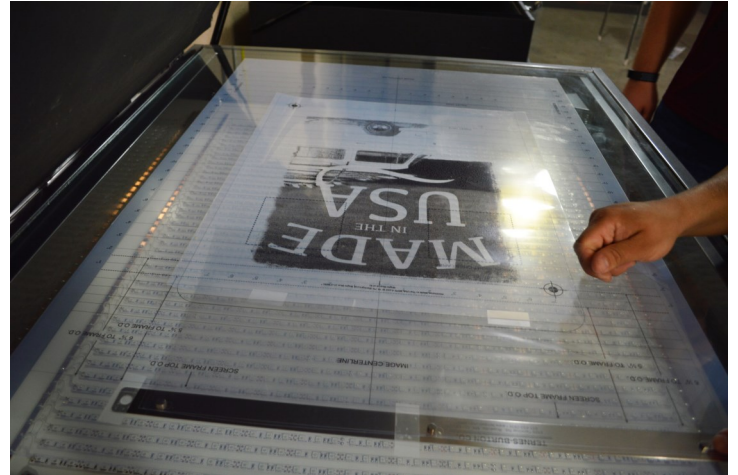


Step 4: Once you have attached your first image, place another carrier sheet on the pin bar.

Next take your second image and line up the registration marks.

After the second image is lined up with the first image, tape the second image to the carrier sheet.

Repeat these steps for all of the remaining images for your design.

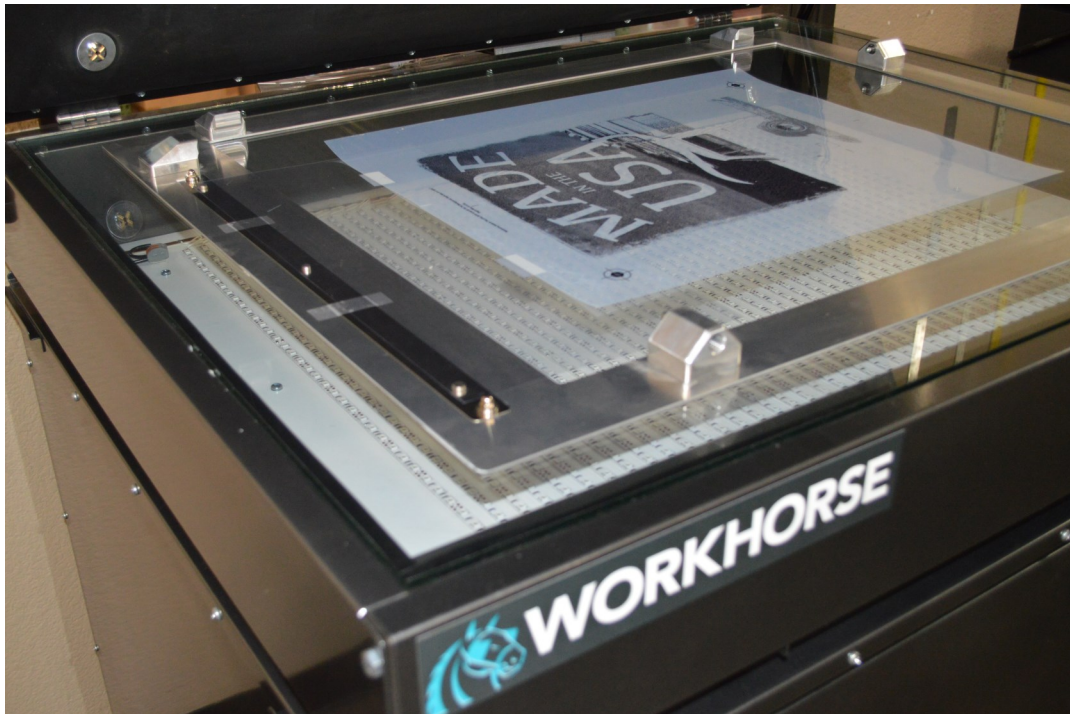


Step-By-Step Use



Step 5: Once you have lined up all of your images, remove the images and the carrier sheets one at a time until you are left with your first image and carrier sheet.

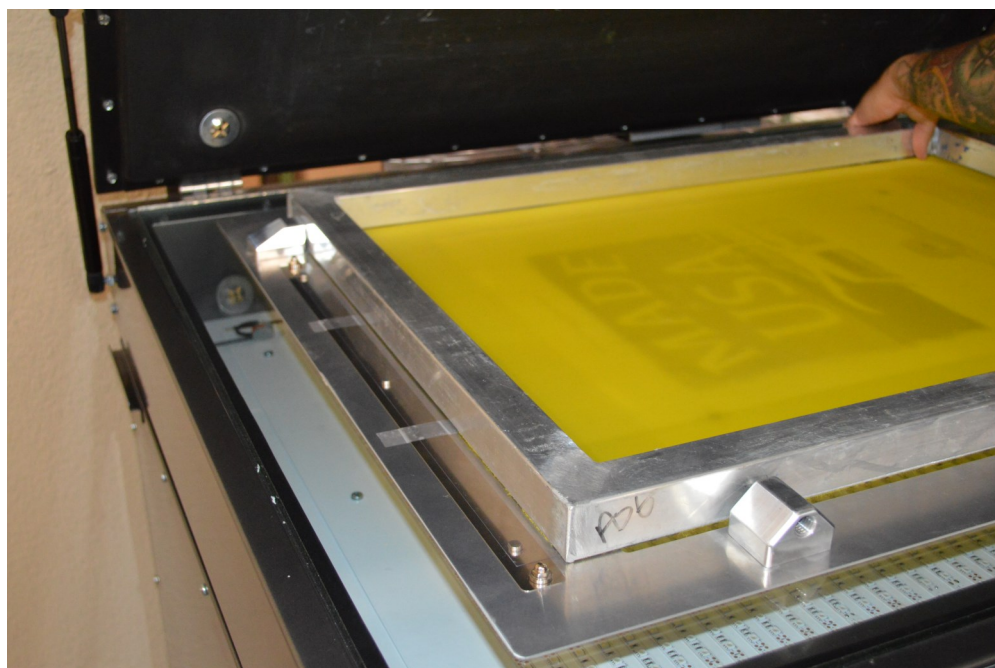
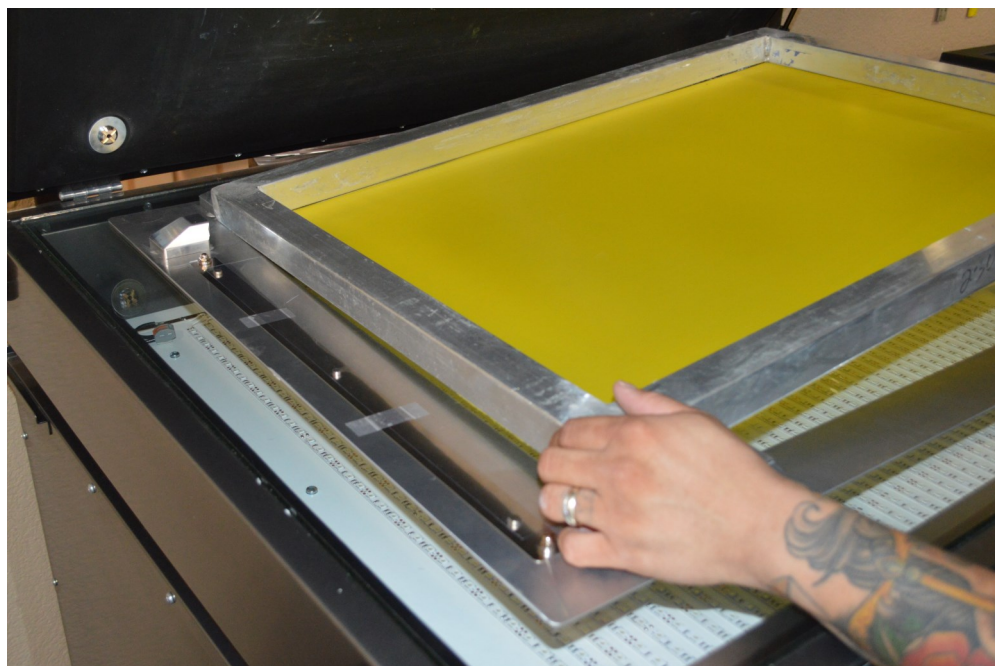
Place your exposure frame on your exposure unit and place your first image on the pin bar attached to the frame.



Step-By-Step Use



Step 6: Place your screen into the exposure frame, making sure that the screen is pushed in all the way and fitting snug against the stop blocks and push blocks. Once the screen is in place, expose the screen and repeat steps for each additional image.



Step-By-Step Use



Step 7: After exposing your screens, remove your pallet and put your registration pallet in its place.



Step-By-Step Use

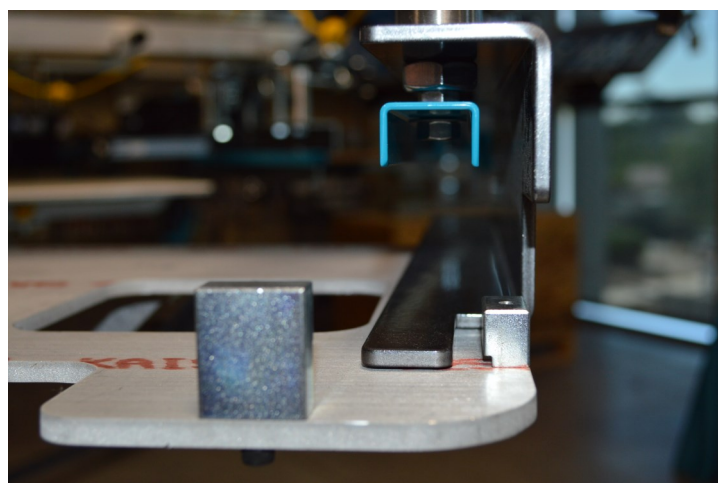


Step 8: Move the pallet under your head where the first color will be printed.

Table up and make sure that the pallet is in the correct position for the screen to be in the registration pallet.

After you have set up the pallet install the pallet stop on the pallet arm so that the stop is touching the front of the pallet. Using a $\frac{1}{2}$ " open ended wrench, tighten the bolts against the pallet arm. This is so you can place the pallet in the same location the next time you use it.

Then table down so you can put the first screen in place.



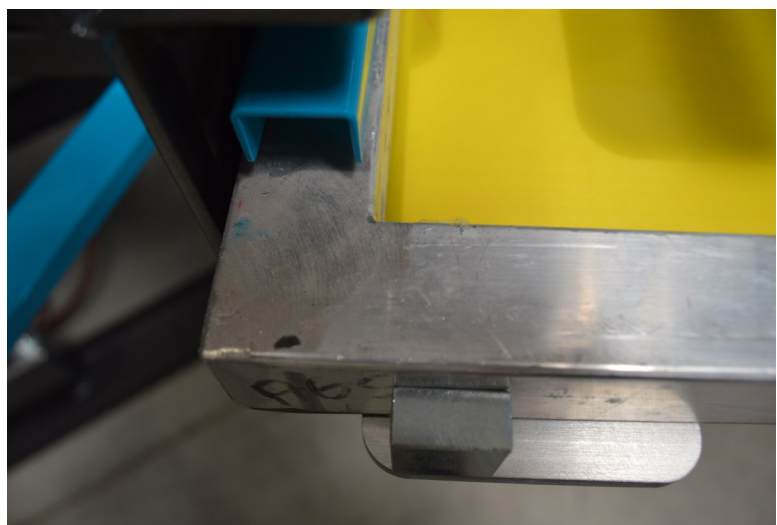
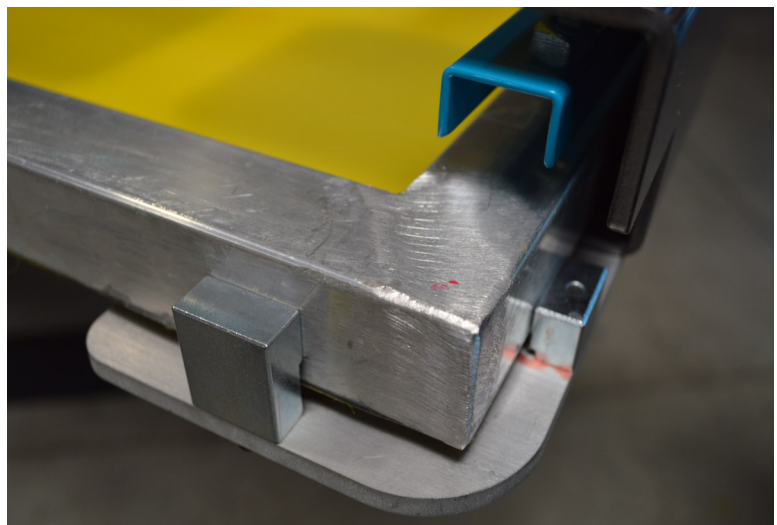
Step-By-Step Use



Step 9: After your screen is in place, table up and move so that it is pushing against the stop blocks on the registration pallet.

Once the screen is adjusted in the registration pallet, use the screen clamps to hold the screen in position.

Repeat these steps for each additional screen being used.



Limited Warranty



Although every effort has been made to provide accurate specifications, Workhorse Products does not assume any liability for damages, whether consequential or incidental, that may result from the use or misuse of the indicated specifications. Workhorse Products requires the use of a licensed industrial electrician for the installation of electrical service to equipment requiring electrical power.

Workhorse Products reserves the right to alter specifications in the manufacture of its products. It is understood and agreed that Seller's liability for any equipment whether liability in contract, in tort, under any warranty, in negligence, in strict liability or otherwise shall not exceed the return of the amount of the purchase price paid by Buyer. Notwithstanding the foregoing provision, under no circumstances shall Seller be liable for special, indirect or consequential damages. The price stated for the equipment is a consideration in limiting Seller's liability. No action regardless of form, arising out of the transactions under this Agreement may be brought by Buyer more than one (1) year after the cause of action has occurred. Our warranty is specified is exclusive and no other warranty, whether written or oral, is expressed or implied. Workhorse Products specifically disclaims the implied warranties of merchantability and fitness for a particular purpose. Equipment manufactured or sold by Workhorse Products is warranted against defects in workmanship and materials for a period of one year from receipt by customer. All warranties initiate from date of shipment to original customer. Replacement parts are covered for the term of the equipment warranty period. Parts not under warranty are covered for thirty (30) days from receipt by customer. Any part found by Workhorse Products to be defective in material or workmanship within the stated warranty period will be replaced or repaired at Workhorse's option without charge.

AFTER OBTAINING AN RMA# SEND RETURNED FREIGHT PREPAID TO 3730 E. Southern Avenue, PHOENIX, AZ 85040 USA.

Written authorization must be obtained from Workhorse before any part will be accepted. Replacement parts are sent out freight collect.

Parts sent out prior to receiving defective require a credit card hold for cost plus freight. Upon return of defective part, if it is deemed that the part was not damaged by customer but failed, the cost of the replacement part will be refunded.

This warranty does not extend to expendable parts such as filters, fuses, elements and brushes. Workhorse does not warrant failure of parts or components resulting from misuse or lack of proper maintenance. Installation, inspection, and maintenance costs are the sole responsibility of the purchaser.

Registration Form	
Company Name: _____	Contact Name: _____
Address: _____ _____	Phone Number: _____
City: _____	Fax Number: _____
State: _____	Email : _____
Country: _____	Cell Number: _____
Zip Code: _____	Serial Number: _____
Model Number: _____	Date Recivied: _____
Date Purchased _____	

Please Fax Registration Form for warranty to take place